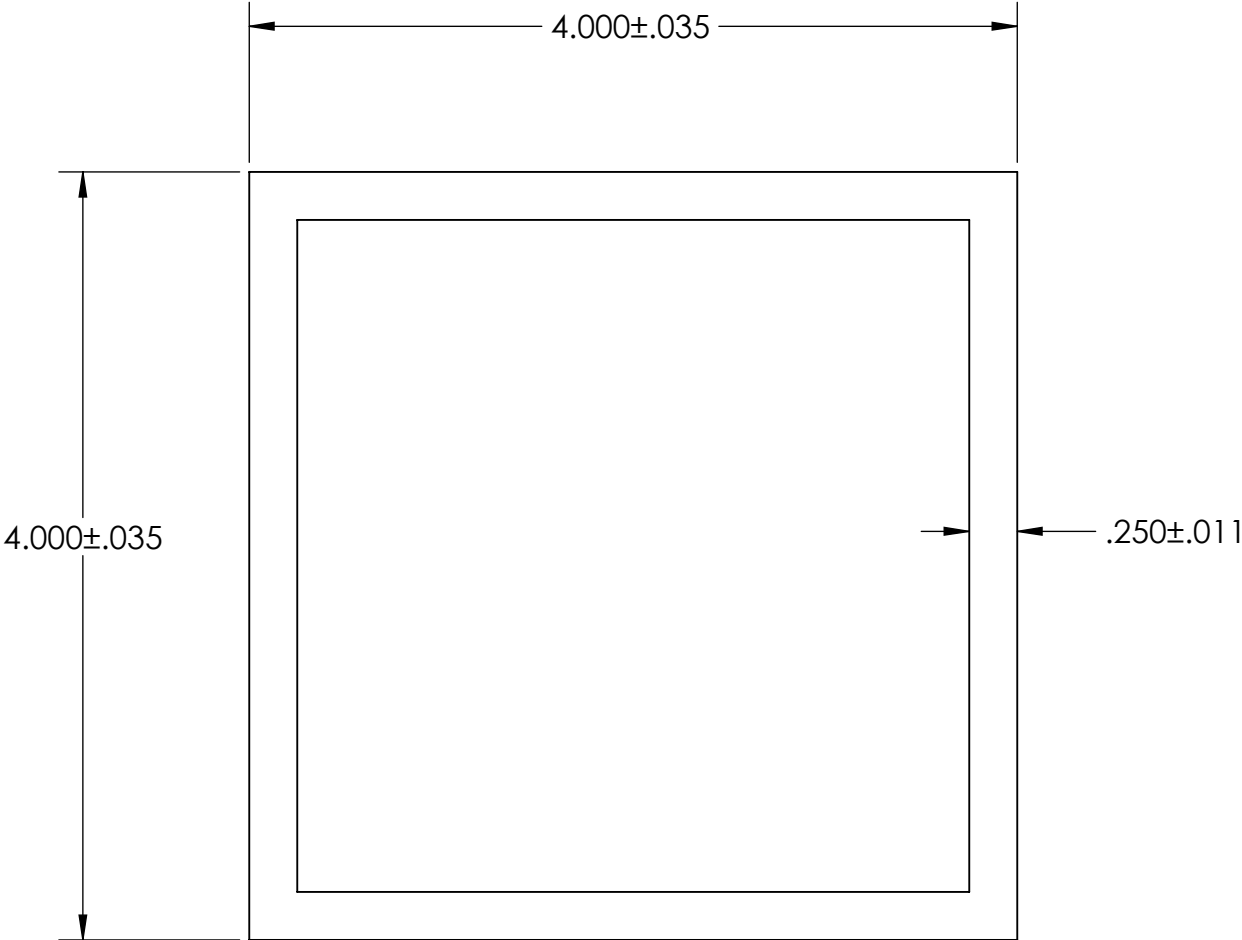


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WH10485	REV No. 0
DESCRIPTION 4 x 4 x .250 SQUARE TUBE	QUOTE No. 19-1397-1	PROPOSAL No. H-12060	



WALL THICKNESS .250 ± .011 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	3.750	IN. ²	EST. AREA 2419.350
EST. WT.	4.389	LBS/FT.	EST. WT. 6.532
EST. PER.	30.000	IN.	EST. PER. 762.000
OUT PER.	16.000	IN.	OUT PER. 406.40
C.C.D.	5.567	IN.	C.C.D. 141.402
FACTOR 7	FINISH M/F	ALLOY & TEMP.	6061
CKD BY	SCALE 1:1	DWN BY J.R.	DATE 6/26/19

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____

PRINT NAME: _____