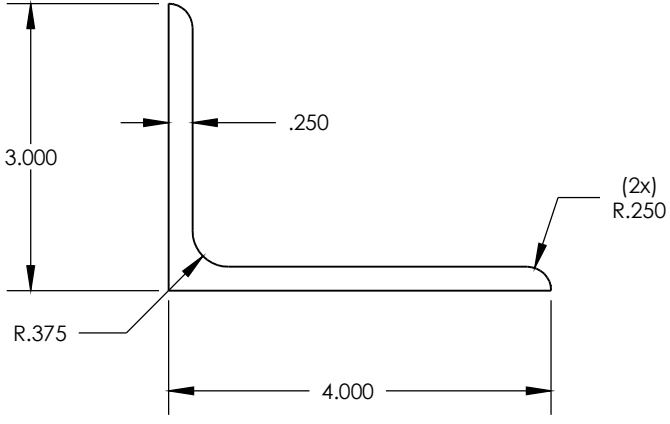


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10186	REV No. 0
DESCRIPTION 4" x 3" x .250 ANGLE		QUOTE No. 18-1180-6	PROPOSAL No. S-10526



WALL THICKNESS .250 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	1.691	IN. ²	EST. AREA 1090.966
EST. WT.	1.979	LBS/FT.	EST. WT. 2.945
EST. PER.	13.624	IN.	EST. PER. 346.050
OUT PER.		IN.	OUT PER.
C.C.D.	5.000	IN.	C.C.D. 127.000
FACTOR 7	FINISH M/F	ALLOY & TEMP.	6061
CKD BY	SCALE 1:2	DWN BY	B.A. DATE 8/10/18

WOLVERINE 2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ **DATE:** _____

PRINT NAME: _____