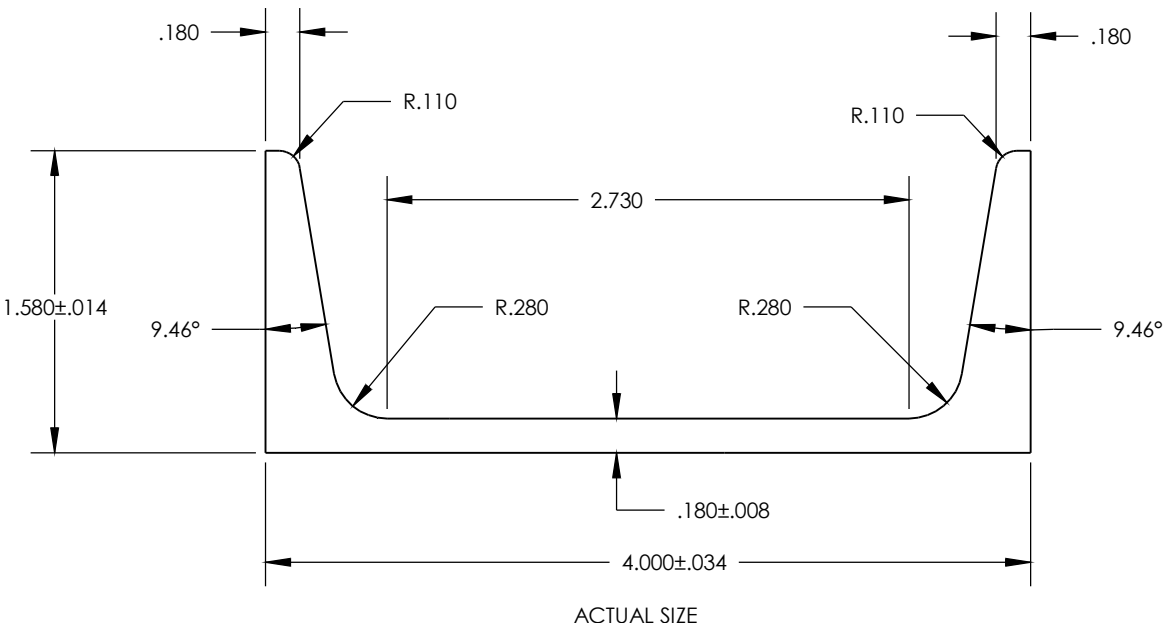


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10065	REV No. 0
DESCRIPTION 4" x 1.58" x .180" CHANNEL	QUOTE No. 18-1002-11	PROPOSAL No. S-10089	



WALL THICKNESS .180 ± .008 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	1.527	IN. ²	EST. AREA 985.159
EST. WT.	1.787	LBS/FT.	EST. WT. 2.659
EST. PER.	13.307	IN.	EST. PER. 337.998
OUT PER.		IN.	OUT PER.
C.C.D.	4.301	IN.	C.C.D. 109.245
FACTOR 7.5	FINISH M/F	ALLOY & TEMP. 6061 T6	
CKD BY	SCALE 1:1	DWN BY B.A.	DATE 2/1/18

WOLVERINE 2100 MARKET STREET
 DECATUR, AL 35816
 800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____
 PRINT NAME: _____