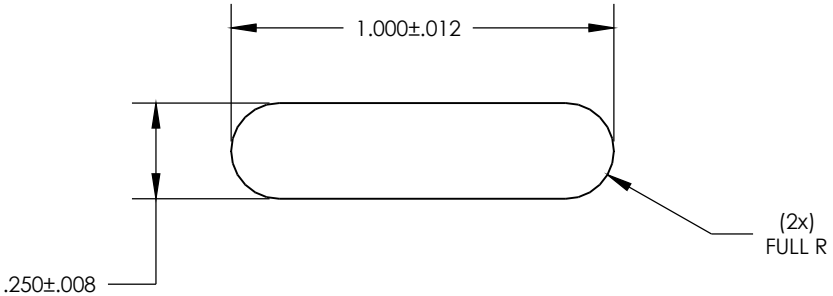


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10567	REV No. 0
DESCRIPTION 1/4" x 1" FRE BAR	QUOTE No. 19-1526-9	PROPOSAL No. S-12392	



WALL THICKNESS .250 ± .008

DATE	REV	DESCRIPTION	BY
EST. AREA	.237	IN. ²	EST. AREA 152.903
EST. WT.	.277	LBS/FT.	EST. WT. .412
EST. PER.	2.285	IN.	EST. PER. 58.039
OUT PER.		IN.	OUT PER.
C.C.D.	1.000	IN.	C.C.D. 25.400
FACTOR 8.5	FINISH M/F	ALLOY & TEMP.	
CKD BY	SCALE 2:1	DWN BY B.A.	DATE 9/19/19

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____
PRINT NAME: _____