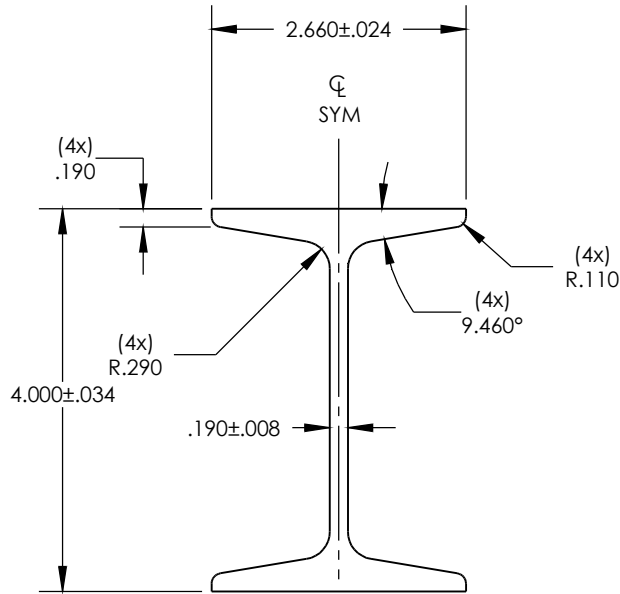


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10225	REV No. 0
DESCRIPTION 4.000 x 2.66 x .190 THK I-BEAM		QUOTE No. 18-1340-4	PROPOSAL No. S-10675



WALL THICKNESS .190 ± .008 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	2.170	IN. ²	EST. AREA 1400.000
EST. WT.	2.540	LBS/FT.	EST. WT. 3.780
EST. PER.	17.043	IN.	EST. PER. 432.892
OUT PER.		IN.	OUT PER.
C.C.D.	4.804	IN.	C.C.D. 122.022
FACTOR 7	FINISH M/F		ALLOY & TEMP. 6061
CKD BY	SCALE 1:2	DWN BY B.A.	DATE 9/25/18

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____

PRINT NAME: _____