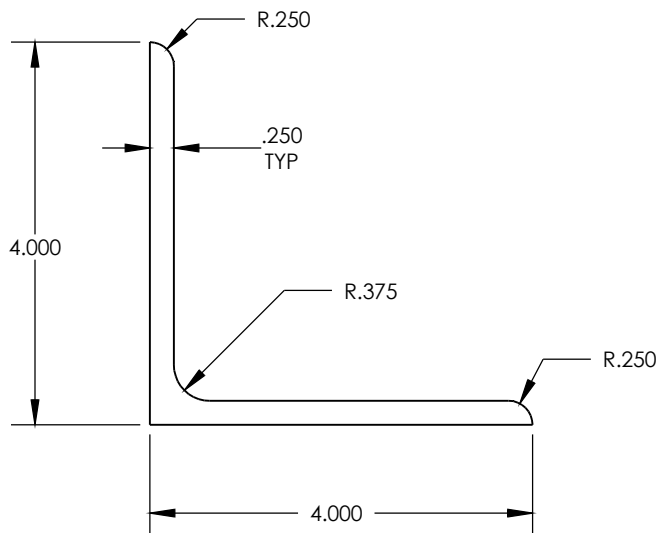


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10177	REV No. 0
DESCRIPTION 4" x 4" x .250 ANGLE		QUOTE No. 18-1163-7	PROPOSAL No. S-10468



WALL THICKNESS .250 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	1.941	IN. ²	EST. AREA 1252.256
EST. WT.	2.272	LBS/FT.	EST. WT. 3.381
EST. PER.	15.624	IN.	EST. PER. 396.850
OUT PER.		IN.	OUT PER.
C.C.D.	5.657	IN.	C.C.D. 143.688
FACTOR 8.5	FINISH M/F	ALLOY & TEMP. 6061	
CKD BY	SCALE 1:2	DWN BY B.A.	DATE 7/24/18

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____

PRINT NAME: _____