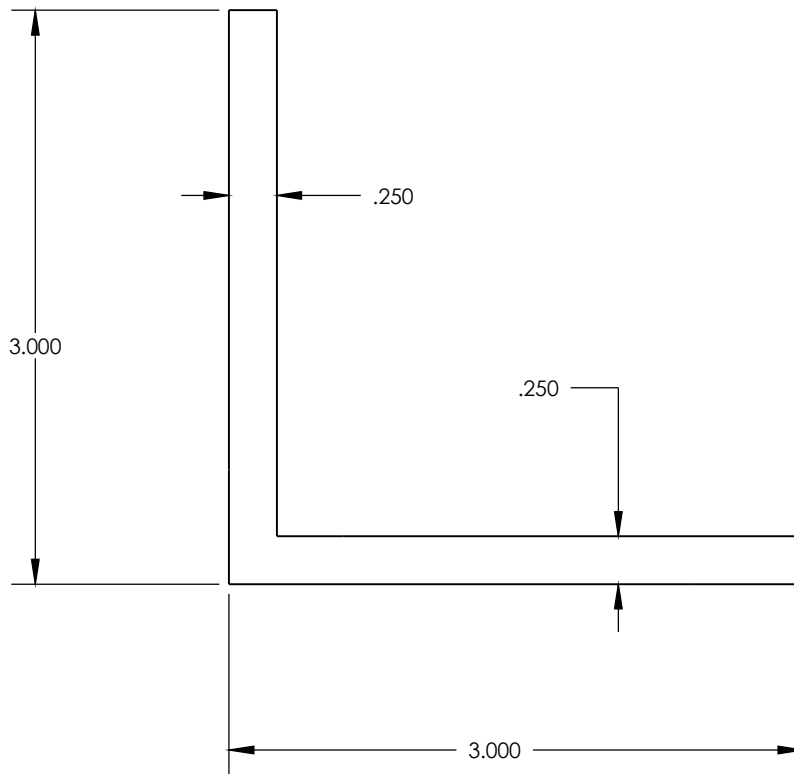


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10156	REV No. 0
DESCRIPTION 3" x 3" x 1/4" ANGLE		QUOTE No. 18-1139-1	PROPOSAL No. S-10394



WALL THICKNESS .250" EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	1.438	IN. ²	EST. AREA 927.740
EST. WT.	1.683	LBS/FT.	EST. WT. 2.505
EST. PER.	12.000	IN.	EST. PER. 17.858
OUT PER.		IN.	OUT PER.
C.C.D.	4.243	IN.	C.C.D. 6.314
FACTOR 8.5	FINISH M/F	ALLOY & TEMP. 6063	
CKD BY	SCALE 1:1	DWN BY B.A.	DATE 6/26/18

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ **DATE:** _____

PRINT NAME: _____