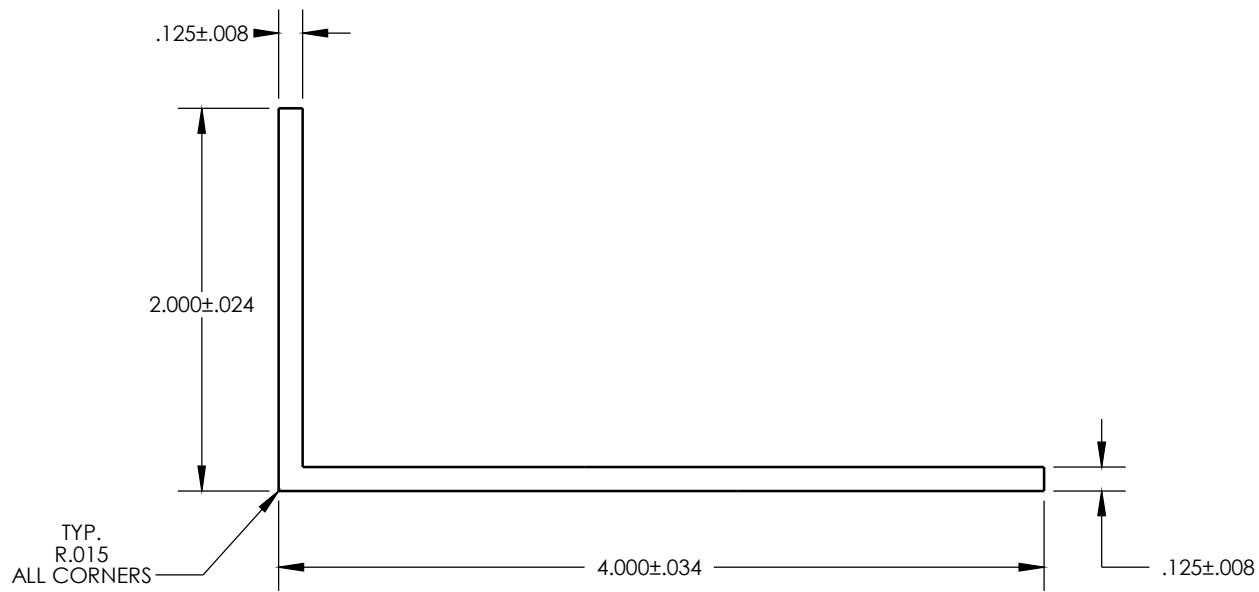


NOTE: BREAK ALL CORENERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE STD	WLV DIE No. WS10024	REV No. 0
DESCRIPTION 4.000" x 2.000" x 0.125" ANGLE		PROPOSAL No.	



WALL THICKNESS 0.125 ±.008 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION		BY	
EST. AREA	.734	IN. ²	EST. AREA	473.669	MM. ²
EST. WT.	.866	LBS/FT.	EST. WT.	1.289	KG/M
EST. PER.	11.961	IN.	EST. PER.	303.819	MM.
OUT PER.		IN.	OUT PER.		MM.
C.C.D.	4.460	IN.	C.C.D.	113.293	MM.
FACTOR 14	FINISH	M/F	ALLOY & TEMP.	6063	
CKD BY	SCALE	1:1	DWN BY	M.B.	DATE 09/06/17

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.