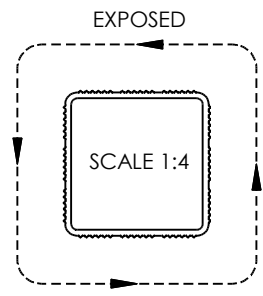
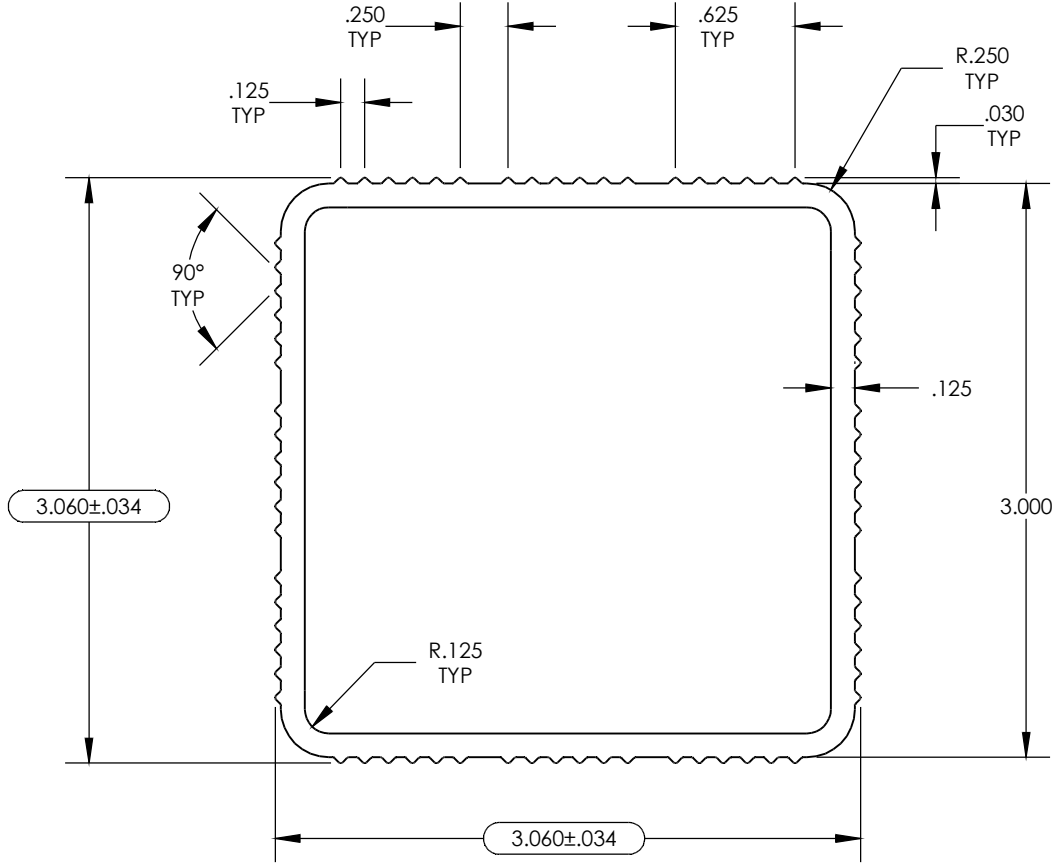


NOTE: BREAK ALL CORNERS WITH 0.015" (0.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER PART No.	CUSTOMER WOLVERINE OPEN SHAPE	WLV DIE No. WH10138	REV No. 0
DESCRIPTION 3" x 3" SQ. TUBE w/ BUMPS		QUOTE No. 18-1010-6	PROPOSAL No. H-10108



WALL THICKNESS .125 ± .013 EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST. AREA	1.489	IN. ²	EST. AREA 960.643
EST. WT.	1.743	LBS/FT.	EST. WT. 2.594
EST. PER.	23.960	IN.	EST. PER. 608.584
OUT PER.	13.175	IN.	OUT PER. 334.645
C.C.D.	4.061	IN.	C.C.D. 103.149
FACTOR 14	FINISH M/F	ALLOY & TEMP.	6005A
CKD BY	SCALE 1:1	DWN BY B.A.	DATE 2/12/18

WOLVERINE

2100 MARKET STREET
DECATUR, AL 35816
800-633-3972

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. WOLVERINE ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT WOLVERINE FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____
PRINT NAME: _____